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D5010-041

Job Sheet 199148



Part No: D5010-041

Job Qty: 1 pcs

Part Name: Hook Interface Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 9/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *orden 18473*

Note: DWG D5010 Rev. G IPP Rev. A 18.07.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/17/19		0.00	1.00	Small Fab - 1		<i>SmB</i> <i>19/9/19</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/17/19		0.00	0.00	QC 5 - 10		<i>DAS</i> <i>40</i> <i>SEP 10 2019 9:59</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/17/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	1 pcs	9/17/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	SEP 10 2019

Part Op 110 - (Small Fab) 1-Press fit bushings. 2-Assemble as per DWG. See note 9.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6381K425	Bushing	1 pcs (1 ea)	110-Small Fab - 1	S206606
6381K427 - 15	Bushing	1 pcs (1 ea)	110-Small Fab - 1	S206608
6391K212 - 11	Bushing	1 pcs (1 ea)	110-Small Fab - 1	S206438
90473A215	Hex Nut, Non-Locking, Zinc Plated Carbon Steel	2 Ea (2 ea)	110-Small Fab - 1	S206439
AN310C5	Nut	1 Ea (1 ea)	110-Small Fab - 1	S123463
AN5C12	Bolt	1 Ea (1 ea)	110-Small Fab - 1	S209154
D5010-1	Clevis Block	1 pcs (1 ea)	110-Small Fab - 1	S181345
D5010-3	Pivot Block	1 pcs (1 ea)	110-Small Fab - 1	S211890
D5010-5	Interface Block	1 pcs (1 ea)	110-Small Fab - 1	F120080
D5010-7	Dowel Pin	1 pcs (1 ea)	110-Small Fab - 1	S2091018
D5109-1	Bushing	2 (2 ea)	110-Small Fab - 1	S206660
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Small Fab - 1	S144955
NAS1149C0563R	Washer (AN960C516)	2 Ea (2 ea)	110-Small Fab - 1	S167660
NAS1149C0663R	Washer (AN960C616)	2 Ea (2 ea)	110-Small Fab - 1	S076016
NAS1351-6H32P	Socket Hd Cap Screw	2 Ea (2 ea)	110-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	6381K425	1	0	0
	6381K427	1	0	0
	6391K212	1	0	0
	90473A215	2	0	0
	AN310C5	1	29	0
	AN5C12	1	0	0
	D5010-1	1	3	0
	D5010-3	1	0	0
	D5010-5	1	1	0
	D5010-7	1	0	0
	D5109-1	2	0	0
	MS24665-151	1	310	0
	NAS1149C0563R	2	456	0
	NAS1149C0663R	2	464	0
	NAS1351-6H32P	2	0	0

Part Specifications

Specifications could not be found.

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Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:		QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition						
				Completed By						
				Lead hand / Supervisor						
				QC / QA Coordinator						
Root Cause		FAULT CATEGORY								
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐		
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐		
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐		
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐		
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐		
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐		
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐				
Human Factors ☐		Other/Details:								